

COLOUR SHADE CARD

RAL CLASSIC RANGE | POWDER COATING

Oracle Industries offers the complete RAL Classic colour range across all finish types. Custom and special shades available on request, matched to a customer reference sample.

Custom / shade-to-sample: effectively unlimited. We match a physical sample the customer provides.

RAL 1000 Series | Yellow

RAL 1000 Green beige	RAL 1001 Beige	RAL 1002 Sand yellow	RAL 1003 Signal yellow	RAL 1004 Golden yellow	RAL 1005 Honey yellow
RAL 1006 Maize yellow	RAL 1007 Daffodil yellow	RAL 1011 Brown beige	RAL 1012 Lemon yellow	RAL 1013 Oyster white	RAL 1014 Ivory
RAL 1015 Light ivory	RAL 1016 Sulfur yellow	RAL 1017 Saffron yellow	RAL 1018 Zinc yellow	RAL 1019 Grey beige	RAL 1020 Olive yellow
RAL 1021 Rape yellow	RAL 1023 Traffic yellow	RAL 1024 Ochre yellow	RAL 1026 Luminous yellow	RAL 1027 Curry	RAL 1028 Melon yellow
RAL 1032 Broom yellow	RAL 1033 Dahlia yellow	RAL 1034 Pastel yellow	RAL 1035 Pearl beige	RAL 1036 Pearl gold	RAL 1037 Sun yellow

RAL 2000 Series | Orange

RAL 2000 Yellow orange	RAL 2001 Red orange	RAL 2002 Vermilion	RAL 2003 Pastel orange	RAL 2004 Pure orange	RAL 2005 Luminous orange
RAL 2007 Luminous bright orange	RAL 2008 Bright red orange	RAL 2009 Traffic orange	RAL 2010 Signal orange	RAL 2011 Deep orange	RAL 2012 Salmon orange
RAL 2013 Pearl orange					

RAL 3000 Series | Red

RAL 3000 Flame red	RAL 3001 Signal red	RAL 3002 Carmine red	RAL 3003 Ruby red	RAL 3004 Purple red	RAL 3005 Wine red
RAL 3007 Black red	RAL 3009 Oxide red	RAL 3011 Brown red	RAL 3012 Beige red	RAL 3013 Tomato red	RAL 3014 Antique pink
RAL 3015 Light pink	RAL 3016 Coral red	RAL 3017 Rose	RAL 3018 Strawberry red	RAL 3020 Traffic red	RAL 3022 Salmon pink
RAL 3024 Luminous red	RAL 3026 Luminous bright red	RAL 3027 Raspberry red	RAL 3028 Pure red	RAL 3031 Orient red	RAL 3032 Pearl ruby red
RAL 3033 Pearl pink					

RAL 4000 Series | Violet

RAL 4001 Red lilac	RAL 4002 Red violet	RAL 4003 Heather violet	RAL 4004 Claret violet	RAL 4005 Blue lilac	RAL 4006 Traffic purple
RAL 4007 Purple violet	RAL 4008 Signal violet	RAL 4009 Pastel violet	RAL 4010 Telemagenta	RAL 4011 Pearl violet	RAL 4012 Pearl blackberry

RAL 5000 Series | Blue

RAL 5000 Violet blue	RAL 5001 Green blue	RAL 5002 Ultramarine blue	RAL 5003 Sapphire blue	RAL 5004 Black blue	RAL 5005 Signal blue
RAL 5007 Brilliant blue	RAL 5008 Grey blue	RAL 5009 Azure blue	RAL 5010 Gentian blue	RAL 5011 Steel blue	RAL 5012 Light blue
RAL 5013 Cobalt blue	RAL 5014 Pigeon blue	RAL 5015 Sky blue	RAL 5017 Traffic blue	RAL 5018 Turquoise blue	RAL 5019 Capri blue
RAL 5020 Ocean blue	RAL 5021 Water blue	RAL 5022 Night blue	RAL 5023 Distant blue	RAL 5024 Pastel blue	RAL 5025 Pearl gentian blue
RAL 5026 Pearl night blue					

RAL 6000 Series | Green

RAL 6000 Patina green	RAL 6001 Emerald green	RAL 6002 Leaf green	RAL 6003 Olive green	RAL 6004 Blue green	RAL 6005 Moss green
RAL 6006 Grey olive	RAL 6007 Bottle green	RAL 6008 Brown green	RAL 6009 Fir green	RAL 6010 Grass green	RAL 6011 Reseda green
RAL 6012 Black green	RAL 6013 Reed green	RAL 6014 Yellow olive	RAL 6015 Black olive	RAL 6016 Turquoise green	RAL 6017 May green
RAL 6018 Yellow green	RAL 6019 Pastel green	RAL 6020 Chrome green	RAL 6021 Pale green	RAL 6022 Brown olive	RAL 6024 Traffic green
RAL 6025 Fern green	RAL 6026 Opal green	RAL 6027 Light green	RAL 6028 Pine green	RAL 6029 Mint green	RAL 6032 Signal green
RAL 6033 Mint turquoise	RAL 6034 Pastel turquoise	RAL 6035 Pearl green	RAL 6036 Pearl opal green	RAL 6037 Pure green	RAL 6038 Luminous green

RAL 7000 Series | Grey

RAL 7000 Squirrel grey	RAL 7001 Silver grey	RAL 7002 Olive grey	RAL 7003 Moss grey	RAL 7004 Signal grey	RAL 7005 Mouse grey
RAL 7006 Beige grey	RAL 7008 Khaki grey	RAL 7009 Green grey	RAL 7010 Tarpaulin grey	RAL 7011 Iron grey	RAL 7012 Basalt grey
RAL 7013 Brown grey	RAL 7015 Slate grey	RAL 7016 Anthracite grey	RAL 7021 Black grey	RAL 7022 Umbra grey	RAL 7023 Concrete grey
RAL 7024 Graphite grey	RAL 7026 Granite grey	RAL 7030 Stone grey	RAL 7031 Blue grey	RAL 7032 Pebble grey	RAL 7033 Cement grey
RAL 7034 Yellow grey	RAL 7035 Light grey	RAL 7036 Platinum grey	RAL 7037 Dusty grey	RAL 7038 Agate grey	RAL 7039 Quartz grey
RAL 7040 Window grey	RAL 7042 Traffic grey A	RAL 7043 Traffic grey B	RAL 7044 Silk grey	RAL 7045 Telegrey 1	RAL 7046 Telegrey 2
RAL 7047 Telegrey 4	RAL 7048 Pearl mouse grey				

● RAL 8000 Series | Brown

RAL 8000 Green brown	RAL 8001 Ochre brown	RAL 8002 Signal brown	RAL 8003 Clay brown	RAL 8004 Copper brown	RAL 8007 Fawn brown
RAL 8008 Olive brown	RAL 8011 Nut brown	RAL 8012 Red brown	RAL 8014 Sepia brown	RAL 8015 Chestnut brown	RAL 8016 Mahogany brown
RAL 8017 Chocolate brown	RAL 8019 Grey brown	RAL 8022 Black brown	RAL 8023 Orange brown	RAL 8024 Beige brown	RAL 8025 Pale brown
RAL 8028 Terra brown	RAL 8029 Pearl copper				

● RAL 9000 Series | White & Black

RAL 9001 Cream	RAL 9002 Grey white	RAL 9003 Signal white	RAL 9004 Signal black	RAL 9005 Jet black	RAL 9006 White aluminium
RAL 9007 Grey aluminium	RAL 9010 Pure white	RAL 9011 Graphite black	RAL 9016 Traffic white	RAL 9017 Traffic black	RAL 9018 Papyrus white
RAL 9022 Pearl light grey	RAL 9023 Pearl dark grey				

FINISHES & HOW TO CHOOSE

Every Oracle colour can be produced in a range of finishes. The finish changes how the surface **looks**, how it **feels**, and how well it **hides imperfections**. Use the guide below to pick the right finish for your product and environment. As a rule: **gloss** for a bright premium look on well-prepared surfaces, **mat/satin** for a modern low-glare look, and **textured/effect finishes** (texture, wrinkle, crinkle, hammer, crocodile) when you need to disguise surface flaws or add a decorative, tactile character.

Smooth Gloss

LOOK	High-gloss, mirror-like reflective surface (80-95 GU).
TOUCH & FEEL	Very smooth and slick to the touch; glassy, almost wet feel.
BEST FOR	Showpieces, retail displays, automotive parts, appliances, railings.
WHERE TO USE	Where a bright, premium, easy-to-clean look is wanted and surfaces are well prepared (gloss shows every imperfection).

Smooth Matt

LOOK	Flat, low-sheen surface with no shine (5-15 GU).
TOUCH & FEEL	Smooth but soft and non-reflective; gentle, understated feel.
BEST FOR	Modern furniture, electronics enclosures, interior fixtures, lighting.
WHERE TO USE	Where glare must be avoided and a contemporary, subtle look is preferred; hides minor surface marks better than gloss.

Satin

LOOK	Mid-sheen between matt and gloss (40-70 GU).
TOUCH & FEEL	Smooth with a soft, silky sheen; pleasant balanced feel.
BEST FOR	Doors, frames, shelving, general decorative metalwork.
WHERE TO USE	The safe all-round choice; easy to clean like gloss but with less glare. Good default when unsure.

Texture

LOOK	Fine even textured surface, slightly rough.
TOUCH & FEEL	Lightly grainy, matte grip; pleasant tactile roughness.
BEST FOR	Outdoor furniture, gates, handrails, industrial enclosures, lockers.
WHERE TO USE	Where you need to hide surface imperfections, weld marks or substrate flaws, and want a durable anti-fingerprint surface.

Wrinkle

LOOK	Decorative wrinkled / rippled pattern.
TOUCH & FEEL	Distinctly ridged and bumpy; strong tactile texture.
BEST FOR	Tool housings, instrument cases, machinery, speaker grilles.
WHERE TO USE	Where a rugged, professional industrial look is wanted and small dents/marks must be disguised.

Crinkle

LOOK	Fine crinkle texture, tighter than wrinkle.
TOUCH & FEEL	Finely creased, soft-grain feel; subtle grip.
BEST FOR	Equipment panels, frames, decorative industrial items.
WHERE TO USE	A refined textured alternative to wrinkle for a neater finish that still hides imperfections.

Hammer

LOOK	Hammered-metal effect with metallic flecks.
TOUCH & FEEL	Smooth to slightly dimpled; cool metallic feel.
BEST FOR	Furniture, lighting, decorative hardware, gates, vintage-style items.
WHERE TO USE	Where a classic, forgiving decorative metal look is wanted; the pattern masks surface defects very well.

Crocodile

LOOK	Bold crocodile-skin textured effect.
TOUCH & FEEL	Deeply textured, scaled feel; strong grip and relief.
BEST FOR	Statement furniture, designer fixtures, feature panels, decorative accents.
WHERE TO USE	Where a premium, eye-catching tactile effect is the design feature; excellent at hiding imperfections.

Metallic

LOOK	Smooth film with suspended metallic flake.
TOUCH & FEEL	Smooth with subtle sparkle; flake gives faint texture under light.
BEST FOR	Automotive, premium appliances, architectural panels, signage.
WHERE TO USE	Where a modern, high-value shimmering look is wanted; best applied by skilled operators for even flake distribution.

Pearlescent

LOOK	Smooth film with pearl shimmer that shifts in light.
TOUCH & FEEL	Very smooth; luminous, colour-shifting appearance.
BEST FOR	Luxury furniture, design pieces, premium retail, decorative accents.
WHERE TO USE	Top-tier decorative finish where a luxurious, light-reactive sheen is the selling point.

Choosing tip: The smoother and glossier the finish, the more it reveals surface preparation and substrate defects, so smooth gloss needs the best prep. Textured and effect finishes are far more forgiving and add grip and character. Metallic and pearlescent are decorative premium finishes best applied by experienced operators for even effect. When in doubt, **Satin** is the most versatile all-round choice.

Important, colour & finish accuracy: Shades and finishes shown are approximate representations only. Actual appearance varies with substrate, gloss level, film thickness, lighting and reproduction. **Final shade and finish must always be approved against a physical sprayed reference panel** prepared by the applicator. RAL numbers and names are the property of RAL gGmbH and used for colour reference only.



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